





There's no point in using fabulous décors and not edging them properly.

Kleiberit offers everything you need for perfect edges.

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fter 70 years in the business, and with a technology department that's developed an impressive record for formulating cutting edge solutions, you can be sure whatever the décor you're applying, the adhesives specialist, Kleiberit, will have the product you need. And when it comes to adhesives for edgebanding, Kleiberit supplies a choice of technologies in the colours you need, the cleaning and purging agents — all in a variety of packaging options that has been designed to suit your production levels.

"We have adhesive systems in specific packaging formats that enable us to supply all edgebander users with whatever technology they need," Kleiberit's Bradly Larkan told Furniture Journal. "We can offer a choice of EVA, PO, or PUR reactive hotmelt. Depending on the system you want to use, we can supply in granulated form, as small 260g slug options, 400g foil pouches, 2kg slug options, 20kg packaging, 25kg packaging, pails and drums. Whatever you need for your edgebander, we have the adhesive formulation and a packaging format to match."

Within the EVA product range, Kleiberit offers five colour options: ivory, white, mahogany, black and transparent. In PUR, white, natural, transparent and black are available. "The choice of colour depends on

how closely you want to match your edging," says Bradly. "Generally, if you're running white, you'll want to use a white adhesive, but for any other colour, or for a woodgrain, you'd normally want to run natural or transparent. If you really want to get the absolute best out of a zero glueline and match the edgeband perfectly with the surface materials, a clear will reflect the colour of the edgebanding and provide a better match. Clear adhesive will darken the glueline and, in most cases, it will work best with dark colours. If you're using high gloss black, though, we have a black available in PUR and EVA for a 100% match."

Allied to this, Kleiberit has formulated a range of cleaners and ancillary products that, again, can be supplied in quantities and formats to suit all makes of edgebanding machine, even some with quite specific requirements. "We have a liquid cleaner that dislodges burnt and charred EVA and we have a purge cleaner for PUR hotmelts," says Bradly. "We also have a blue wax for use after purging the system to prevent any residual polyurethane from further cross-linking. On top of that we have speciality grease and sealing agents that are 100% moisture free and prevent moisture ingress." Being 100% moisture free is essential when you are using PUR to prevent further

cross-linking at dosing unit seals, or slot nozzle units — and within each category, Kleiberit offers a full technology basket to both small and large users.

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